

FC5 - <offline>

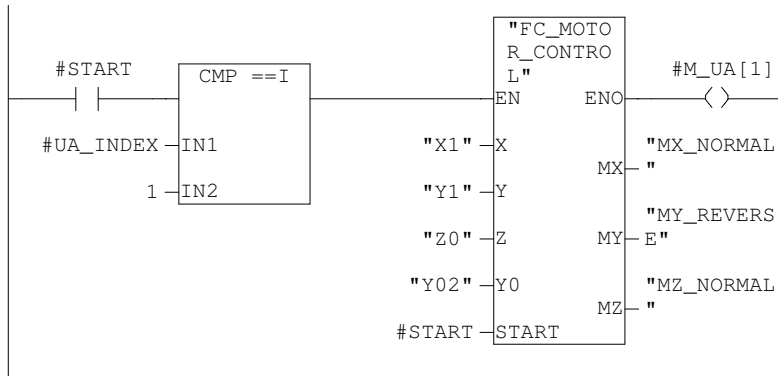
"FC_GO_POSITION" Funcao que cordena o movimento do MA para a ZER

Name: **Family:**
Author: **Version:** 0.1
Block version: 2
Time stamp Code: 07-09-2011 17:35:56
Interface: 07-09-2011 17:35:56
Lengths (block/logic/data): 03140 02886 00008

Address	Declaration	Name	Type	Initial value	Comment
0.0	in	UA_INDEX	INT		Index da UA objetivo
2.0	in	START	BOOL		START
	out				
	in_out				
0.0	temp	M_TEMP	BOOL		
0.1	temp	MPOS1	BOOL		Memoria temporaria
2.0	temp	M_UA	ARRAY[1..24]		Vector posicoes
*0.1	temp		BOOL		

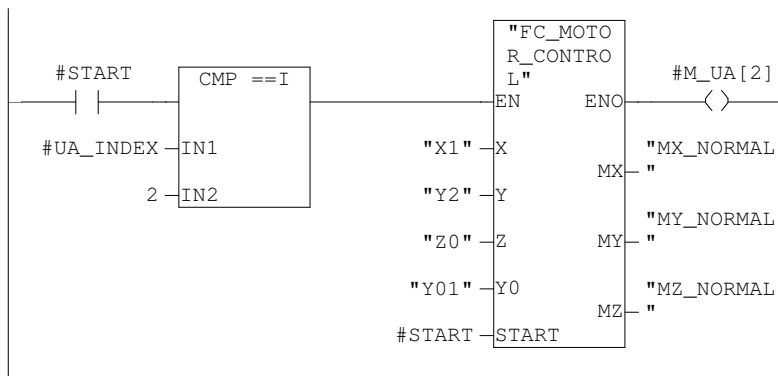
Block: FC5 Funcao que cordena os movimentos do robo HOME->POSICAO

Network: 1 UA1

**Symbol information**

FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.0	X1	
I125.6	Y1	
I125.3	Z0	
I126.3	Y02	Posicao de transporte 2
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.3	MY_REVERSE	Motor Y - Sentido Reverso
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

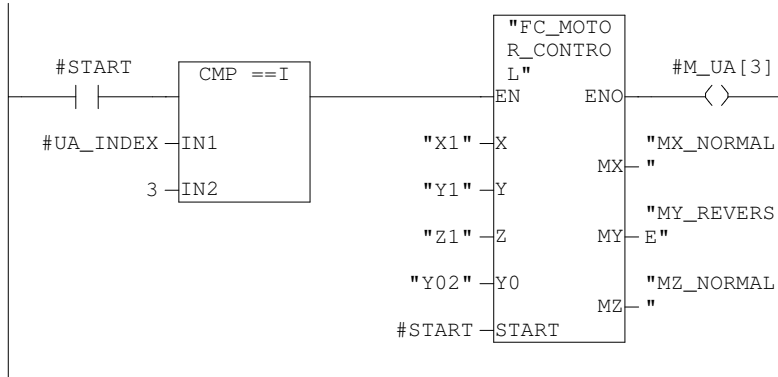
Network: 2 UA2



Symbol information

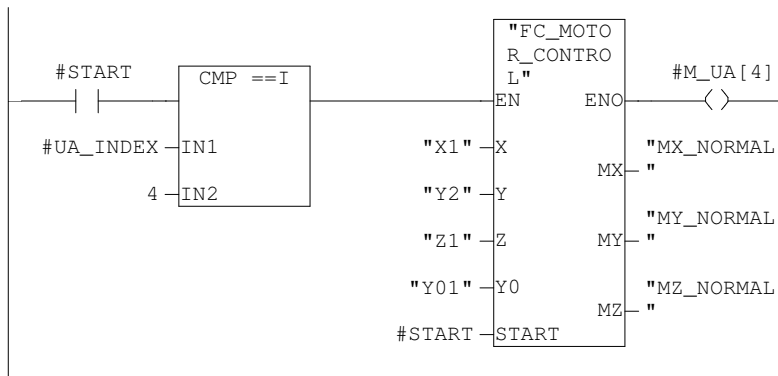
FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.0	X1	
I125.7	Y2	
I125.3	Z0	
I126.2	Y01	Posicao de transporte 1
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.2	MY_NORMAL	Motor Y - Sentido Normal
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

Network: 3 UA3

**Symbol information**

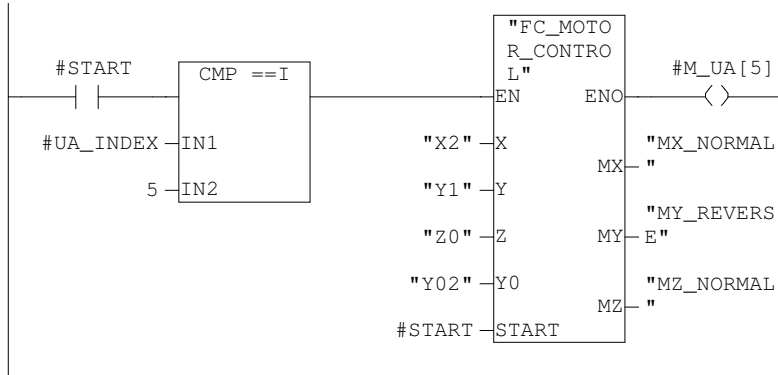
FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.0	X1	
I125.6	Y1	
I125.4	Z1	
I126.3	Y02	Posicao de transporte 2
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.3	MY_REVERSE	Motor Y - Sentido Reverso
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

Network: 4 UA4

**Symbol information**

FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.0	X1	
I125.7	Y2	
I125.4	Z1	
I126.2	Y01	Posicao de transporte 1
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.2	MY_NORMAL	Motor Y - Sentido Normal
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

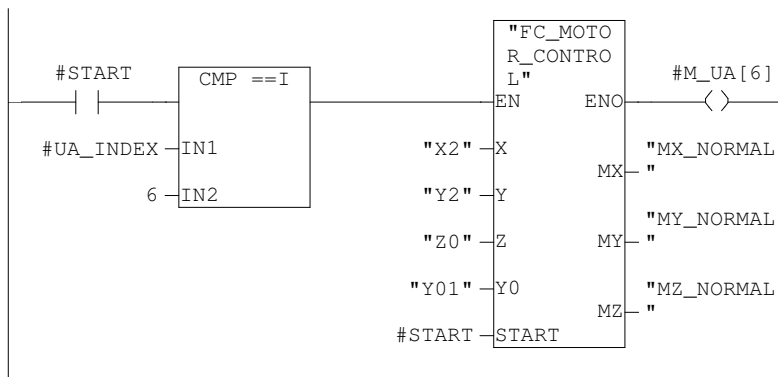
Network: 5 UA5



Symbol information

FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.1	X2	
I125.6	Y1	
I125.3	Z0	
I126.3	Y02	Posicao de transporte 2
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.3	MY_REVERSE	Motor Y - Sentido Reverso
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

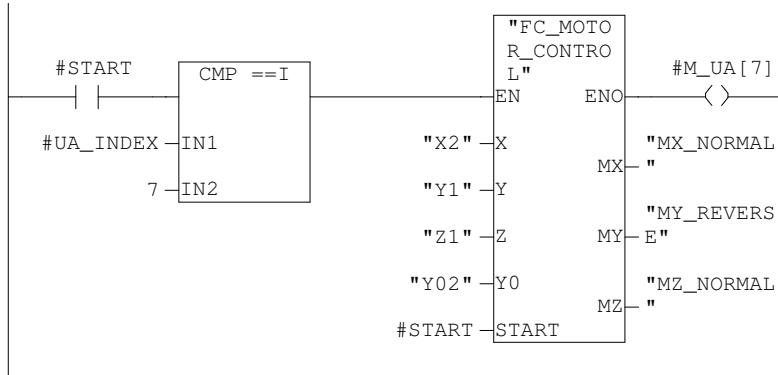
Network: 6 UA6



Symbol information

FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.1	X2	
I125.7	Y2	
I125.3	Z0	
I126.2	Y01	Posicao de transporte 1
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.2	MY_NORMAL	Motor Y - Sentido Normal
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

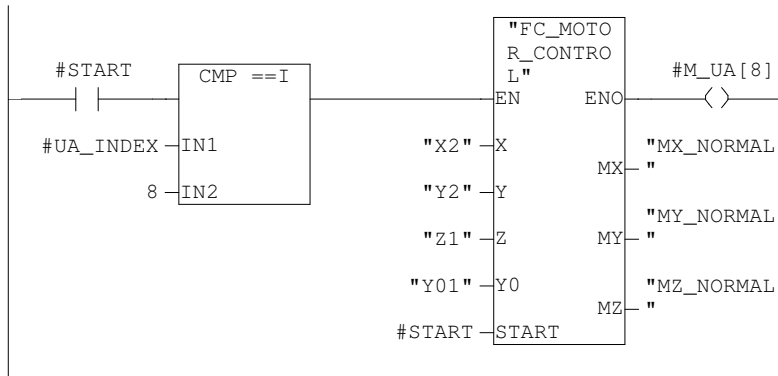
Network: 7 UA7



Symbol information

FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.1	X2	
I125.6	Y1	
I125.4	Z1	
I126.3	Y02	Posicao de transporte 2
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.3	MY_REVERSE	Motor Y - Sentido Reverso
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

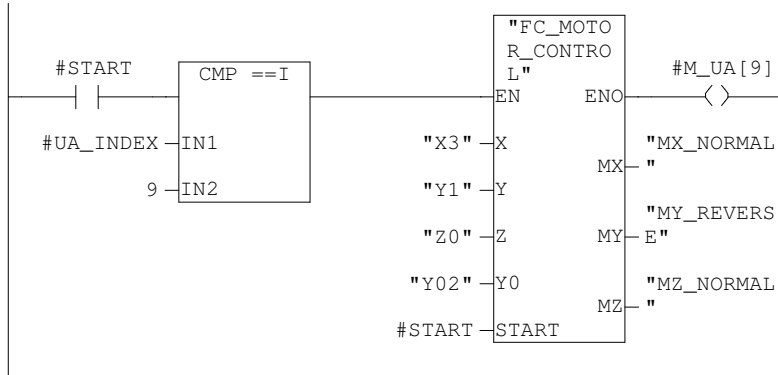
Network: 8 UA8



Symbol information

FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.1	X2	
I125.7	Y2	
I125.4	Z1	
I126.2	Y01	Posicao de transporte 1
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.2	MY_NORMAL	Motor Y - Sentido Normal
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

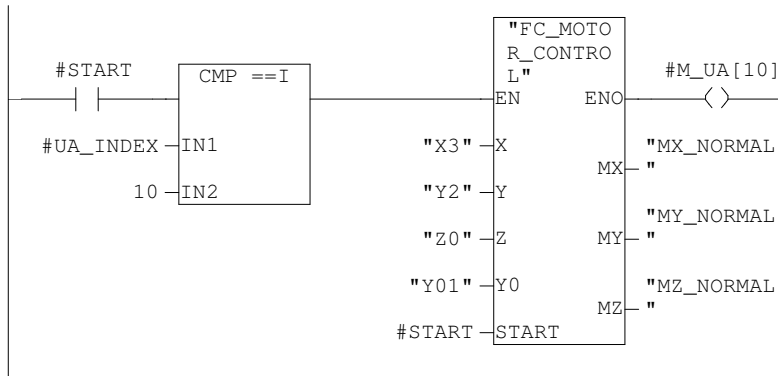
Network: 9 UA9



Symbol information

FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.2	X3	
I125.6	Y1	
I125.3	Z0	
I126.3	Y02	Posicao de transporte 2
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.3	MY_REVERSE	Motor Y - Sentido Reverso
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

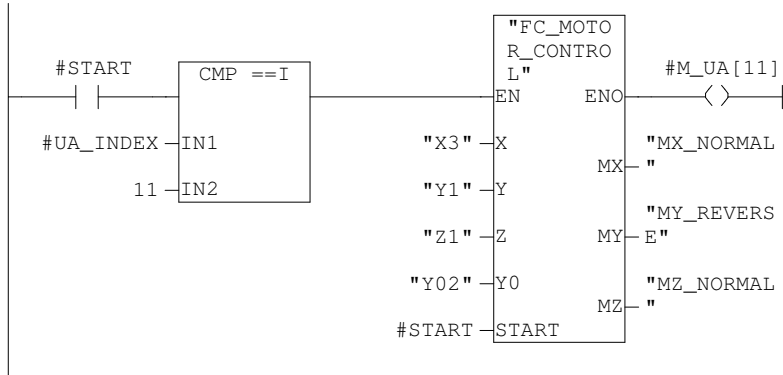
Network: 10 UA10



Symbol information

FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.2	X3	
I125.7	Y2	
I125.3	Z0	
I126.2	Y01	Posicao de transporte 1
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.2	MY_NORMAL	Motor Y - Sentido Normal
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

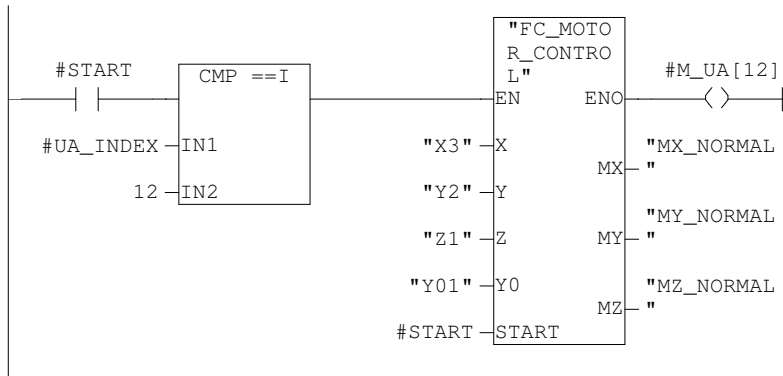
Network: 11 UA11



Symbol information

FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.2	X3	
I125.6	Y1	
I125.4	Z1	
I126.3	Y02	Posicao de transporte 2
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.3	MY_REVERSE	Motor Y - Sentido Reverso
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

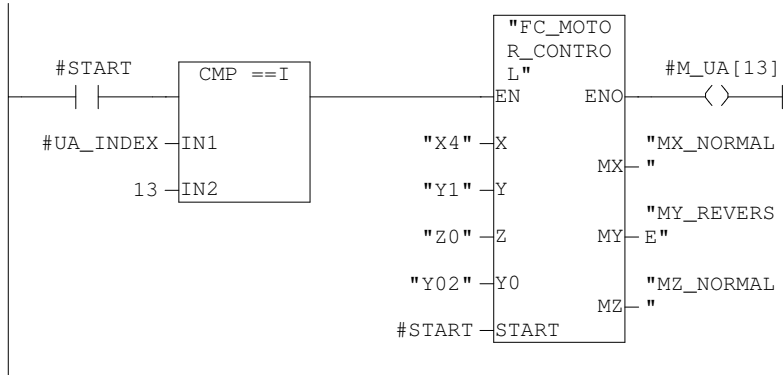
Network: 12 UA12



Symbol information

FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.2	X3	
I125.7	Y2	
I125.4	Z1	
I126.2	Y01	Posicao de transporte 1
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.2	MY_NORMAL	Motor Y - Sentido Normal
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

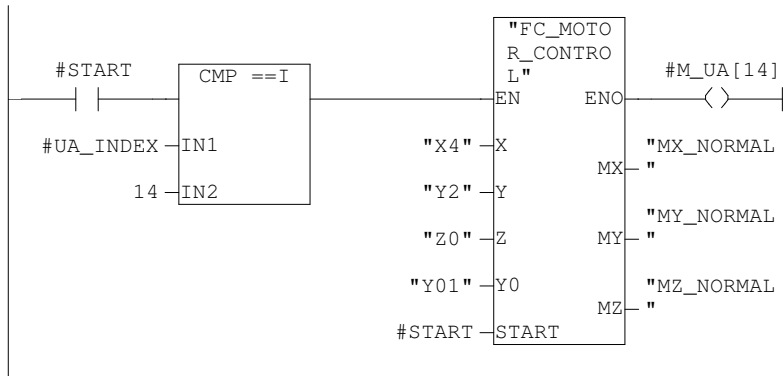
Network: 13 UA13



Symbol information

FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.3	X4	
I125.6	Y1	
I125.3	Z0	
I126.3	Y02	Posicao de transporte 2
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.3	MY_REVERSE	Motor Y - Sentido Reverso
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

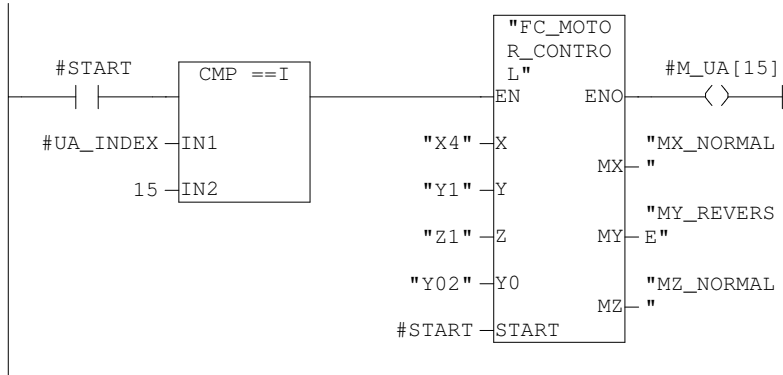
Network: 14 UA14



Symbol information

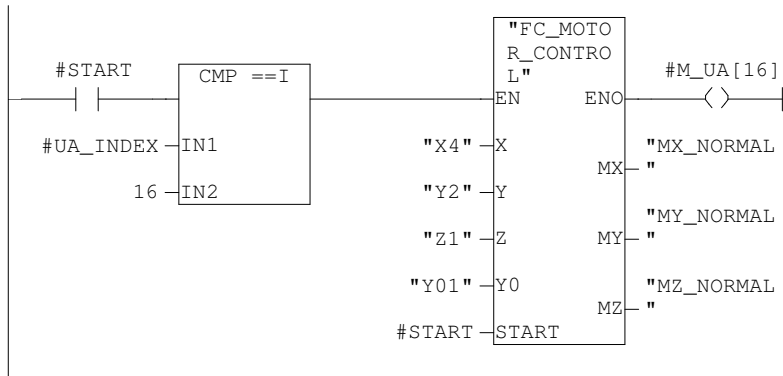
FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.3	X4	
I125.7	Y2	
I125.3	Z0	
I126.2	Y01	Posicao de transporte 1
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.2	MY_NORMAL	Motor Y - Sentido Normal
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

Network: 15 UA15

**Symbol information**

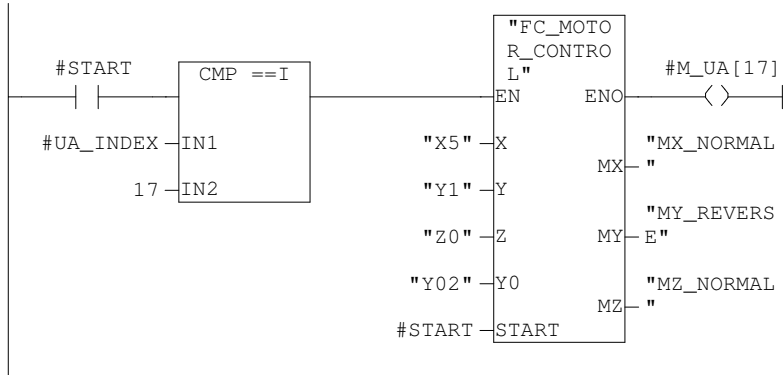
FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.3	X4	
I125.6	Y1	
I125.4	Z1	
I126.3	Y02	Posicao de transporte 2
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.3	MY_REVERSE	Motor Y - Sentido Reverso
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

Network: 16 UA16

**Symbol information**

FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.3	X4	
I125.7	Y2	
I125.4	Z1	
I126.2	Y01	Posicao de transporte 1
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.2	MY_NORMAL	Motor Y - Sentido Normal
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

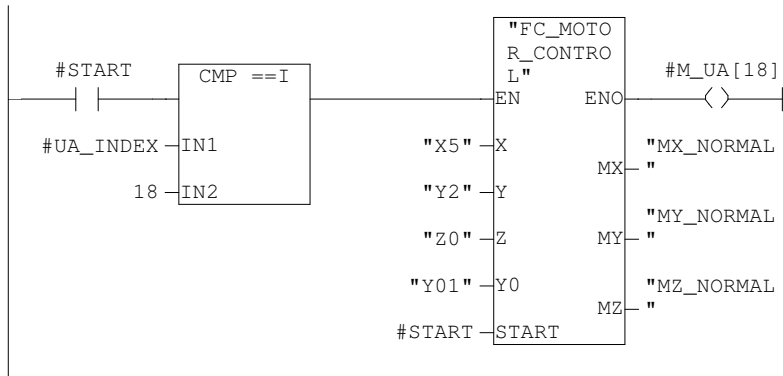
Network: 17 UA17



Symbol information

FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.4	X5	
I125.6	Y1	
I125.3	Z0	
I126.3	Y02	Posicao de transporte 2
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.3	MY_REVERSE	Motor Y - Sentido Reverso
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

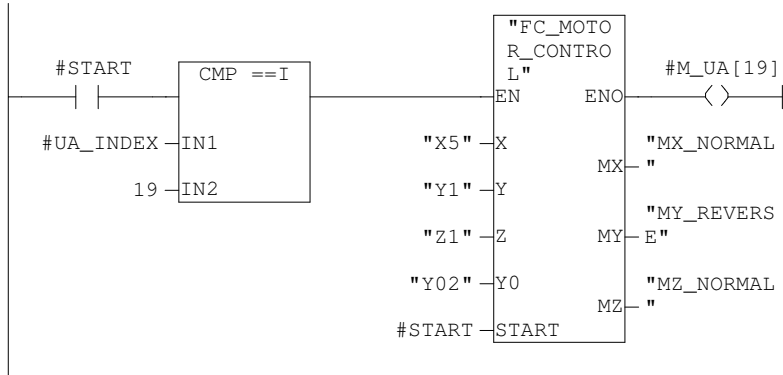
Network: 18 UA18



Symbol information

FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.4	X5	
I125.7	Y2	
I125.3	Z0	
I126.2	Y01	Posicao de transporte 1
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.2	MY_NORMAL	Motor Y - Sentido Normal
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

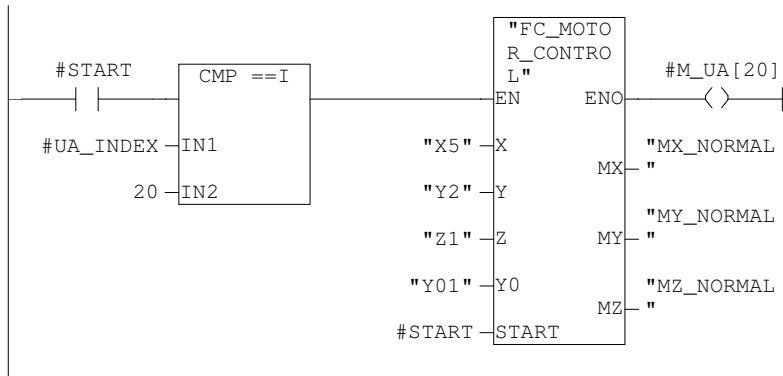
Network: 19 UA19



Symbol information

FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.4	X5	
I125.6	Y1	
I125.4	Z1	
I126.3	Y02	Posicao de transporte 2
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.3	MY_REVERSE	Motor Y - Sentido Reverso
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

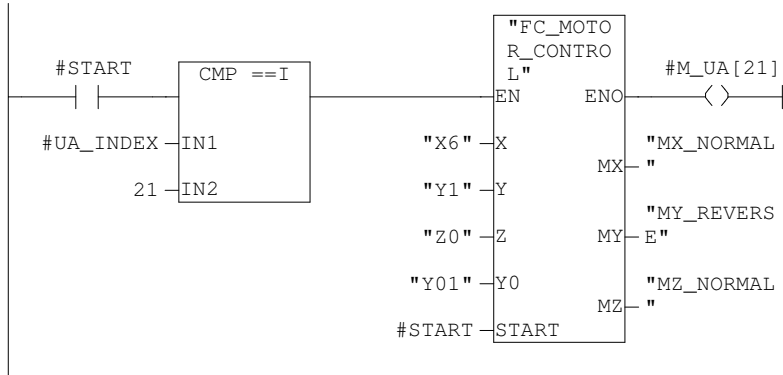
Network: 20 UA20



Symbol information

FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.4	X5	
I125.7	Y2	
I125.4	Z1	
I126.2	Y01	Posicao de transporte 1
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.2	MY_NORMAL	Motor Y - Sentido Normal
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

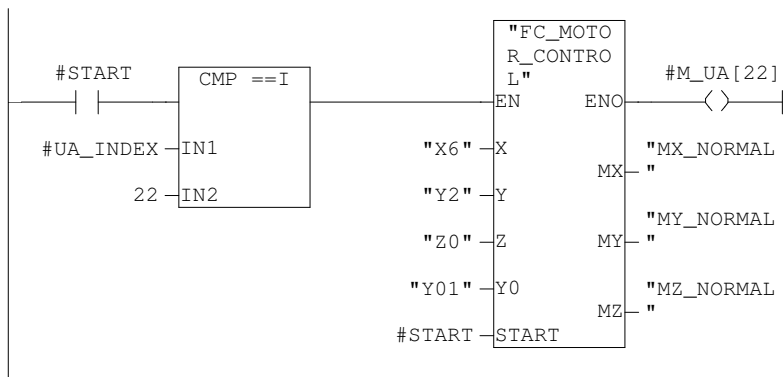
Network: 21 UA21



Symbol information

FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.5	X6	
I125.6	Y1	
I125.3	Z0	
I126.2	Y01	Posicao de transporte 1
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.3	MY_REVERSE	Motor Y - Sentido Reverso
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

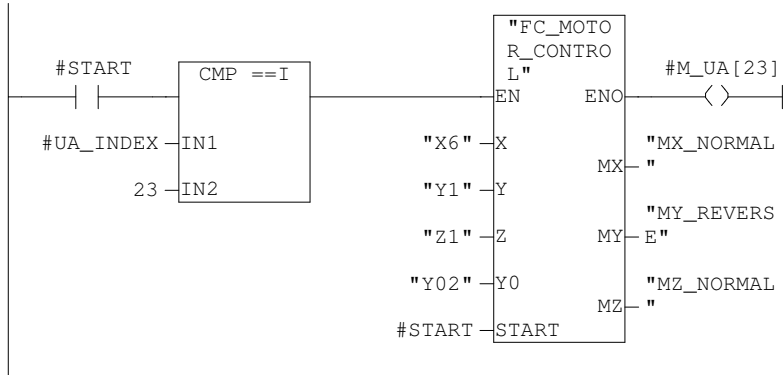
Network: 22 UA22



Symbol information

FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.5	X6	
I125.7	Y2	
I125.3	Z0	
I126.2	Y01	Posicao de transporte 1
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.2	MY_NORMAL	Motor Y - Sentido Normal
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

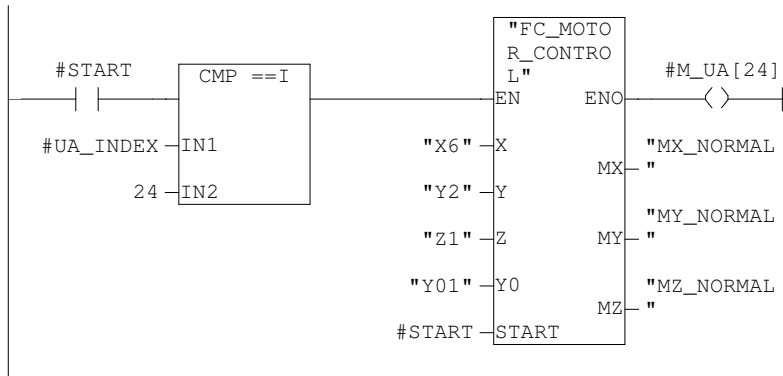
Network: 23 UA23



Symbol information

FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.5	X6	
I125.6	Y1	
I125.4	Z1	
I126.3	Y02	Posicao de transporte 2
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.3	MY_REVERSE	Motor Y - Sentido Reverso
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

Network: 24 UA24



Symbol information

FC1	FC_MOTOR_CONTROL	Controla o movimento dos motores
I124.5	X6	
I125.7	Y2	
I125.4	Z1	
I126.2	Y01	Posicao de transporte 1
Q125.0	MX_NORMAL	Motor X - Sentido Normal
Q125.2	MY_NORMAL	Motor Y - Sentido Normal
Q125.4	MZ_NORMAL	Motor Z - Sentido Normal

Network: 25 Fim

